

ANOTHER LOCAL PROJECT — Ellison Bronze Company, Falconer, has just completed manufacture of a cast aluminum seal of the City of Baltimore to be mounted on the face of Baltimore's new Memorial Stadium. Upper photo shows overhead shot of Hilmer Larson, plant superintendent, left, and Frank Waddington, foundry foreman, inspecting the finished emblem. Lower photo, Mr. Waddington displays one of the 18 full-size plaster molds from which the emblem was cast.

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—Post-Journal Staff photo

Ellison Bronze Makes Huge Baltimore Seal

When Baltimore's baseball fans flock to dedication ceremonies for the Orioles' new Memorial Stadium, on August 25, they will see a huge aluminum seal of the City of Baltimore mounted some 100 feet up the face of the stadium's entrance—a seal which was made in Jamestown by Ellison Bronze Company.

Wilmot S. Bates, Ellison president, reported that the cast aluminum seal is 17 feet, six inches in diameter, and tips the scales at nearly one ton: 1,863 pounds, to be exact. The massive ornament was cast in 18 separate pieces.

Full-size models from which the molds for the casting—probably the largest bit of non-ferrous casting done in the Jamestown area for many years—were made were produced by Arban and Corcoran of Alexandria, Virginia, in plaster casts.

Frank Waddington, foreman of Ellison's foundry, cast the individual pieces which, when bolted together, will form the impressive seal. Mr. Bates estimates that at least 3,000 man-hours were devoted to completing Ellison's por-

tion of the job—in addition to the time spent by designers, engineers, and the Virginia firm in making models.

The emblem consists of a circle of nearly nine feet diameter, in which a pedestal and statues, as well as curving palm leaves, are enclosed. The seal will be fastened to the wall of the stadium with stainless steel pins.

Completion of the seal marks the second major project of national interest completed by Ellison. Early in 1952, the firm put the finishing touches on fabrication